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D066-1001-013
Job Sheet 188509



607445

Part No: D066-1001-013

Job Qty: 2 pcs

Part Name: R66 Bearpaws With Wearplates - Large



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No:

Due Date: 1/14/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 13-10-30 JLM VERIFIED BY:DD IPP REV:B 13.12.03 AS PER IIN
REV.B DD VERF:JLM IPP REV:C 15.04.08 AS PER CHG003 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	1/14/19	1/14/19	0.00	0.00	Packaging 1 - 1		JAN 11 2019
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
120	QC 4	2 pcs	1/14/19	1/14/19	0.00	0.00	QC 4 - 26		JAN 16 2019
							QC 4 - 28		
							QC 4 - 38		
							QC 4 - 42		
							QC 4 - 58		
							QC 4 - 6		
							QC 4 - 69		
125	DC - 1 - B4B	2 pcs	1/14/19	1/14/19	0.00	0.00	DC - 1 - B4B		JAN 16 2019
							DC - 2 - B4B		
130	Packaging 3-1 - Stock - B4B	2 pcs	1/14/19	1/14/19	0.00	0.00	Packaging 3 - 1 - B4B		JAN 16 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
140	QC 21 - FG	2 pcs	1/14/19	1/14/19	0.00	0.00	QC 21 - FG - 21		JAN 16 2019

Part Op 110 - Packaging1-1 (Pick Kit)

Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness)

125 - C (Document Control) Photocopy bluefile & type labels per PPPD066-1001-013 CHG 003

130 - Packaging3-1 (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D066-1001-013

140 - QC21 (QC21- Final Inspection - Work Order Release)



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Container No: S145235



Part: D066-1001-013

Job No: 188509

Serial No/Batch: S145235

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH13-43-1 Issued 14/03/13, EAS, FAA STC SR03370NY

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5109960
AN4-15A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5133172
AN4-16A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5118186
D3456-1	Washer	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5079335
D3556-1	R44 Bearpaw Clamp	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5084533
D3601-1	Radius Block	16 pcs (8 ea)	110-Packaging 1 - Pick Kit	5129644
D4930-3	Bearpaw	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	112356 x 1 162551 x 1 5190370 x 2
D4952-041	Wearplate Assembly	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5053223 x 7
D4953-1	Cushion	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5153229
MS21042L4	Nut	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5130346
NAS1149D0463J	Washer	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5129985

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-12A	8	94	0
	AN4-15A	8	476	0
	AN4-16A	8	334	0
	D3456-1	8	196	0
	D3556-1	8	32	0
	D3601-1	16	162	0
	D4930-3	4	6	0
	D4952-041	8	7	0
	D4953-1	8	263	0
	MS21042L4	24	2,056	0
	NAS1149D0463J	16	2,985	0

Part Specifications

Specifications could not be found.

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D066-1001-011	8.3 lb	0.0 in	0.0 in-lb	123.89 in	1028 in-lb
<i>Bearpaw Installation (Small)</i>	3.74 kg	0.0 m	0.0 m-kg	3.14 m	11.7 m-kg
D066-1001-013	9.8 lb	0.0 in	0.0 in-lb	124.98 in	1225 in-lb
<i>Bearpaw Installation (Large)</i>	4.41 kg	0.0 m	0.0 m-kg	3.17 m	14.0 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D066-1001-011	BEARPAW INSTALLATION (SMALL)
	X	D066-1001-013	BEARPAW INSTALLATION (LARGE)
4	4	D3456-1	Washer
4	4	D3556-1	Clamp
8	8	D3601-1	Radius Block
2		D4930-1	Bearpaw
	2	D4930-3	Bearpaw
4	4	D4952-041	Wearplate
4	4	D4953-1	Cushion
4	4	AN4-12A	Bolt
4	4	AN4-15A	Bolt
4	4	AN4-16A	Bolt
8	8	NAS1149D0463J	Washer
12	12	MS21042L4	Nut (or MS21042-4)

REFERENCE ONLY

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Revision: B

Date: 13.11.13